

Work Order ID 66188-2

Monday, February 07, 2011 11:54:02 AM

Page 1

Item ID: D3912-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Eyebolt Receiver Assembly

Start Date: 2/8/2011 Start Qty: 4.00

Required Date: 2/22/2011 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date: 11-02-07

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3912

B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

0.00



Small Fab

Memo

0.00

Small Fab

1-Assemble D3912-1/-3/-5 and install rivets as per dwg  
TRIM RIVETS 1.250" LONG

2- Install helical, spring plunger and spring pin lanyard assy as per dwg

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Split  
2/10/14

EF 11/02/09

EF 11/02/09  
EF 11/02/14

HL

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Page 2

Item ID: D3912-041

Revision ID:

Item Name: Eyebolt Receiver Assembly

Start Date: 2/8/2011 Start Qty: 4.00

Required Date: 2/22/2011 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

170



Packaging

Packaging

Identify as per dwg & Stock Location: 507

0.00

Memo

0.00

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*4/12/14 (1)*

*CK 11/02/15*

*P/18-02-14*

# Picklist Print

Monday, February 07, 2011 11:53:57 AM

Page 1

Work Order ID: 66188

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly



Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 4.00

Required Qty: 4.00

## Comments:

IPP RevA: new issue DD 09.11.18 verified by:EC  
 10.06.10 memo in seq110 \*\*\*IF PLUNGER GOES IN TO DEEP, INSTALL A  
 WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND  
 D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO  
 FIT\*\*\* DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM  
 VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

NAS1149C0663R



Purchased

No

Each

0.0000

Washer

D3912-1



Manufactured

No

100

Each

19.0000

Eyebolt

## Location

FG091

## Loc Qty

## Loc Code

65095

18

65612

6

12

FG095

1

1

65152

100

Each

12.0000

D3912-3



Manufactured

No

Eyebolt Block

## Location

ST096

## Loc Qty

## Loc Code

65614

12

12

Manufactured

No

100

Each

16.0000

D3912-5



Eyebolt Plate

## Location

ST096

## Loc Qty

## Loc Code

65616

16

16

M110139 (42)



4  
E. B. 11/02/09



4  
E. B. 11/02/09



8  
E. B. 11/02/09



8  
E. B. 11/02/09

8

# Picklist Print

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Work Order ID: 66188

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly



Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 4.00

Required Qty: 4.00

D3801-1

Manufactured No

Each

21.0000



Hand Retractable Spring Plunger



4

*Ep 5/11/02/09*

Location

Loc Qty

Loc Code

ST088

21

40736

1

56905

1

65630

19

MS20615-4M20

Purchased

No

100

Each

126.0000

8

32



RIVET



4

*Ep 5/11/02/09*

Location

Loc Qty

Loc Code

ST323

126

114808

26

115054

100

MS21209-F615

Purchased

No

Each

82.0000

4



Heli-Coil



32

*Ep 5/11/02/09*

Location

Loc Qty

Loc Code

ST305

82

108170

61

108244

21

4

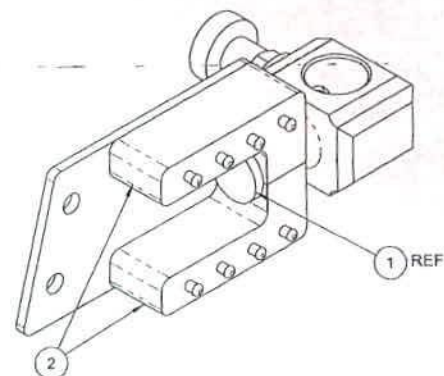
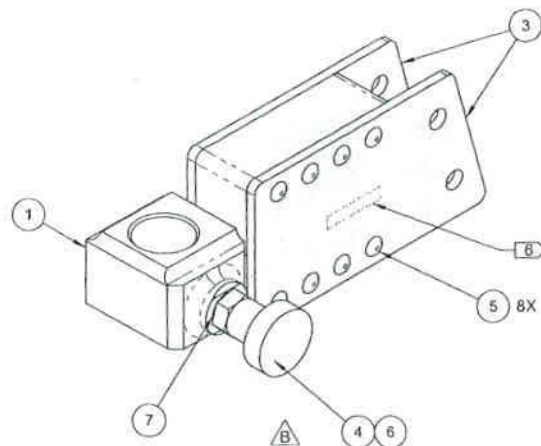
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Shop Packet Print

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW  
(EYEBOLT PLATE REMOVED  
TO SHOW INTERIOR FEATURES)

# **D3912-041 EYEBOLT RECEIVER ASSY**

## **NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0663R ADDED; BOSS ADDED TO D3912-1.	JPH	10.06.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	1/15	DART AEROSPACE LTD	
DRAWN	1/15	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1/15	DRAWING NO.	REV. B
MFG. APPR.	1/15	D3912	SHEET 1 OF 3
APPROVED	1/15	TITLE	SCALE
DE APPR.	1/15	EYEBOLT RECEIVER ASSY	NTS
DATE	10.06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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